



## UN 1H2 OPEN-HEAD PAIL CLOSING INSTRUCTION FOR HAZARDOUS MATERIALS

The following instructions are specifically for IPL UN rated pail and lids in accordance with US Department of Transportation (DOT) Title 49CFR and Transport Canada TP 14850. It is the Shipper's Responsibility to determine that the container chosen is an authorized packaging. The selected packaging must be properly assembled for transportation in accordance with the manufacturer's notification. **Please make sure to do all necessary testing and research to ensure that you have selected the appropriate container for your product.**

**To meet UN Standards, this package must be properly closed for shipment.** If the packaging is not assembled and closed per the following instructions, or if any of the components are omitted or replaced with substitute components, this packaging is not certified to meet the UN performance standard.

### THESE CLOSURE INSTRUCTIONS REMAIN IN EFFECT UNTIL FURTHER NOTICE

Identification of packaging:

Pail Size (Gallons)	IPL pail number	IPL matching lid number	UN MARK	Certified for
5.0	61949	63472	1H2/Y1.5/30	Liquids
2.0	61995	62344	1H2/Y8.4/S	Solids*
3.5	61955	60337	1H2/Z18.9/S	Solids*

\* Solid contents must be packaged in a clear plastic bag (20" height, 24" diameter & 0.004" thickness) and attached with a zip tie (7.3" length & 0.5" width)

Lid number	Gasket material	Available fittings
63472	EPDM	RIEKE Plastic spout FS-16AP Vent spout FS-16AP-TFE
62344	No gasket	No fittings (Product must be placed in a bag)
60337	No gasket	No fittings (Product must be placed in a bag)



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### CLOSURE INSTRUCTIONS FOR UN Liquid

5-gallon (20L): 63472 lid and 61949 container

#### Pneumatic or hydraulic press only

- Center the pail and lid under the press.
- Apply sufficient pressure to close the lid properly
- Inspect lid after application to confirm it is properly seated.**

*Notice: Due to the hazardous nature of the products packaged in a UN Liquid (Y1.5) certified container, mallet capping is not recommended.*



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### CLOSURE INSTRUCTIONS FOR UN Solid\*

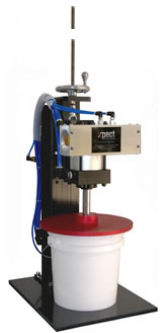
2-gallon (8L): 62344 lid and 61995 container

3.5-gallon (13L): 60337 lid and 61955 container

\* Solid contents must be packaged in a clear plastic bag (20" height, 24" diameter & 0.004" thickness) and attached with a zip tie (7.3" length & 0.5" width)

#### Pneumatic or hydraulic press

- Center the pail and lid under the press.
- Apply sufficient pressure to close the lid properly
- Inspect lid after application to confirm it is properly seated.**



#### Roll-on press press

- Center the lid on the pail
- Adjust roller height in order to close lid properly*
- Inspect lid after application to confirm it is properly seated**



#### Rubber mallet

- Center the lid on the pail
- Hammer the cover into place by striking cover in the center of the cover's outer ring. With other hand, you can apply pressure in center of the lid to expulse air.
- Strike cover until it snap onto the rim of the pail. For best results, strike cover starting at 12 o'clock position, then 6 o'clock, then 3 o'clock and 9 o'clock. Continue to hammer the cover into place 360 degrees, until the cover is completely seated all around the pail.
- Inspect lid after application to confirm it is properly seated.**